

# MEGA-FLO TC88 SS1.0 port package

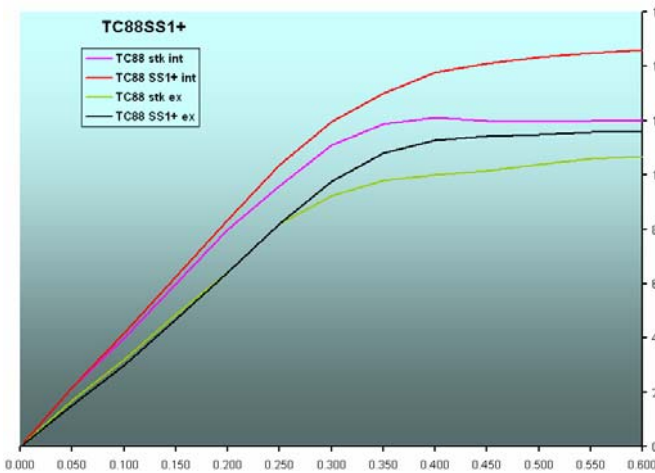
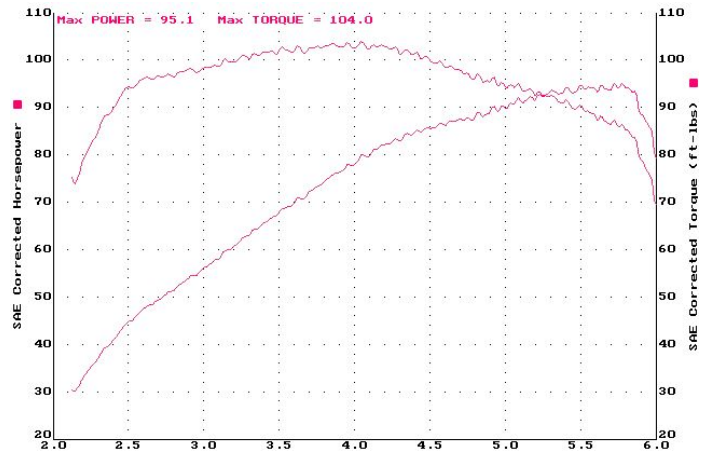
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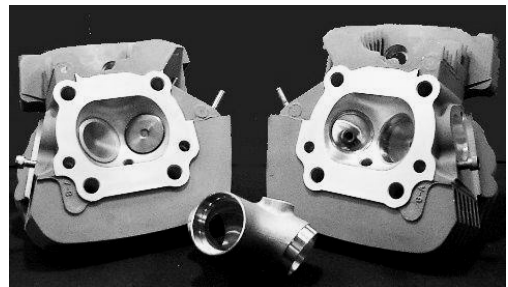
The TC88 SS1+ is an "initial refinement" package for the stock 1999-2004 Twin Cam castings. Developed to extract the maximum coefficients of airflow through the stock Valve sizes at low and moderate lifts. It is a reasonably priced package which will enable an increase in mid and upper-end torque potential with no loss in bottom-end power. In standard form it is for use with "bolt in" cams of .510" or less.

With the TC88 SS1+ package in the mildest of performance applications a 95" Twin Cam catches the 1 HP per cubic inch mark while still producing 95 ft lb of torque at 2500 rpm and crosses over 100 ft lb at only 3250 rpm. This professionally built and tuned combination also used a .510" lift bolt in cam, 9.5:1 compression and the stock ignition module for the utmost in reliability. It was tested with a 42mm carb and air filter, a full muffler exhaust system and 93 octane gas.



In the TC88 SS1+ the flow rates are emphasized beginning in the lower valve lift range. Though there is some contour work done to the exhaust port, most of the critical modifications are performed in the immediate valve seat areas with high performance valve seat machining and blending to refine the flow characteristics and extract the maximum velocity through the stock Twin Cam castings. Your stock valves are reground and polished and the stock valve springs shimmed to 140 seat pressure for use with cams thru .510". Set up and spring kits for cams through .600" are available as options, as well as manifold porting/matching and decking for compression adjustment. High mileage heads may require valve and/or guide replacement.

Whether you're looking to have a true professionally prepared cylinder head at an affordable price or retaining maximum reliability in your high performance combination the TC88 SS1+ port package fills the bill. This package is recommended for use in 88" and 95" configurations and performed to customer supplied Twin Cam castings.



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## Prices – 1/06

<b>*TC88 SS1.0 Port Package – includes port contour work, 5 angle/radius seat machining, complete port and chamber blend and surface finishing, spring set up and assembly</b>	<b>450.00</b>
<b>*Strip/clean/inspect previously run heads, check spring tension, guide wear etc</b>	<b>45.00</b>
<b>*Manifold surface finish and match to intake ports (carb)</b>	<b>35.00</b>
<b>(fuelie – finer finish).</b>	<b>45.00</b>
<b>*Resurface/deck per set through .060”.</b>	<b>100.00</b>
<b>*R&amp;R/size guide ea (high mileage)</b>	<b>17.50</b>